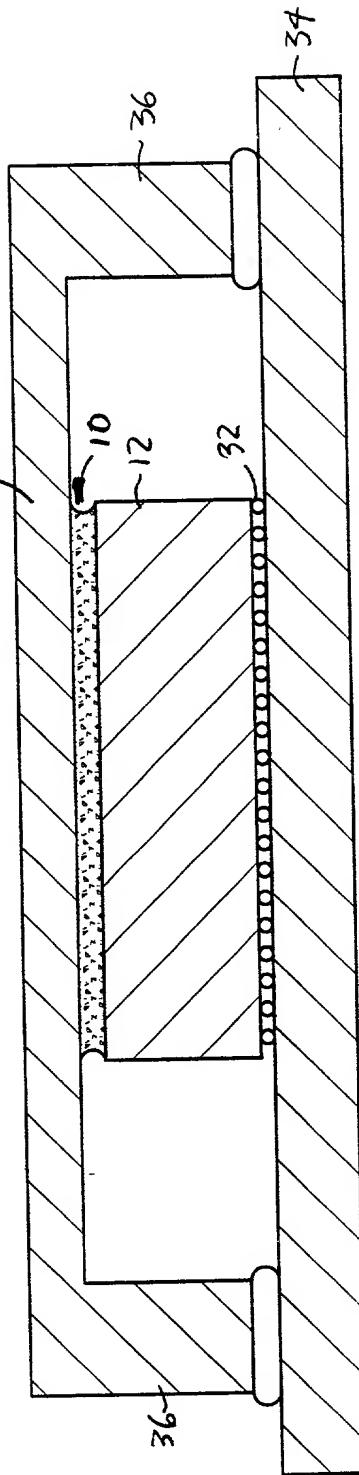


30

FIG 3



Aluminum filler melt temperature

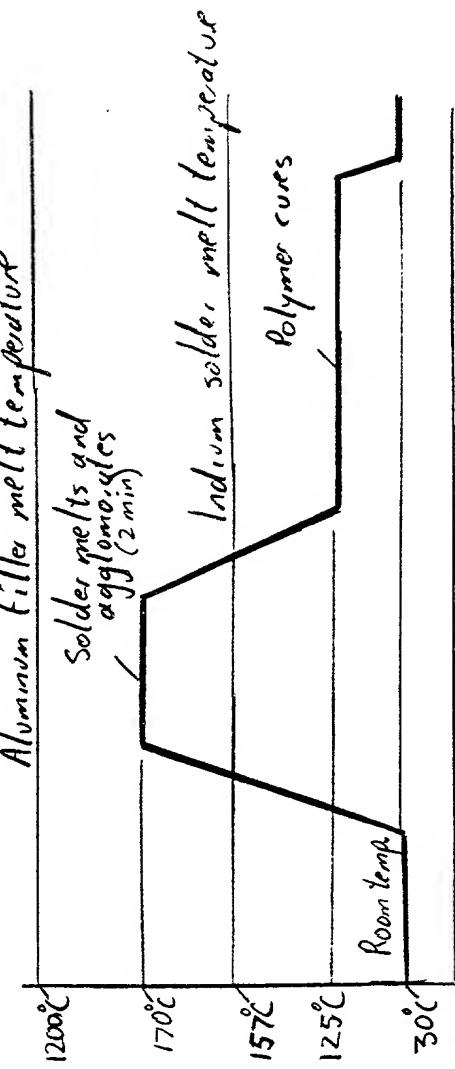


FIG 4

Time